



JBF RAK FZ LLC

QUALITY CONTROL

SPECIFICATION OF POLYESTER CHIPS

(Bottle Grade - PRIME)

S. NO.	TEST	Unit	Specification
1.	I.V.—Phenol : 1,1,2,2, TCE (60:40 W/W) @ 25.0 °C	dl/ gm	0.800± 0.02
2	Carboxyl End groups	Meq /Kg	Max.35
3	% ASH	%	Max.0.02
4	Melting Point	°C	248 ± 2
5	DEG	%	1.40 ± 0.20
6	Moisture	%	< 0.10
7	Chips / gm	No.	60 ± 5
8	Colour Value (Hunter Lab) L b		> 80.0 < 1.5
9	UV		OK

QC
